

3875081 G E SOLID STATE  
Silicon Controlled Rectifiers

01E 17678 D T-25-17

2N3654, 2N3655, 2N3656, 2N3657, 2N3658, S7412M

File Number 724

### 35-A Silicon Controlled Rectifiers

For Inverter Applications

**Features:**

- Fast turn-off time — 10  $\mu$ s max.
- High di/dt and dv/dt capability
- Low thermal resistance

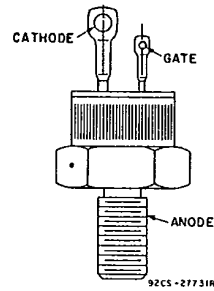
RCA-2N3654 to 2N3658, inclusive, and the S7412M\* are all-diffused silicon controlled rectifiers (reverse-blocking triode thyristors) intended for high-speed switching applications such as power inverters, switching regulators, and high-current pulse applications. They feature fast turn-off, high dv/dt, and high di/dt characteristics and may be used at frequencies up to 25 kHz.

The 2N3654 to 2N3658 have forward and reverse off-state voltage ratings of 50, 100, 200, 300, and 400 volts, respectively. Type S7412M has a forward and reverse off-state voltage rating of 600 volts.

These SCR's employ a hermetic JEDEC TO-208AA package.

\*Formerly RCA Type No. S7432M.

**TERMINAL DESIGNATIONS**



JEDEC TO-208 AA

**MAXIMUM RATINGS, Absolute-Maximum Values:**

|  | 2N3654 | 2N3655 | 2N3656 | 2N3657     | 2N3658 | S7412M |                  |
|--|--------|--------|--------|------------|--------|--------|------------------|
| *V <sub>RSOM</sub> †   | 75     | 150    | 300    | 400        | 500    | 700    | V                |
| V <sub>DSOM</sub> †  | 75     | 150    | 300    | 400        | 500    | 700    | V                |
| *V <sub>RRM</sub> †  | 50     | 100    | 200    | 300        | 400    | 600    | V                |
| V <sub>DRM</sub> †   | 50     | 100    | 200    | 300        | 400    | 600    | V                |
| I <sub>T(RMS)</sub> (T <sub>C</sub> = 40°C, $\theta = 180^\circ$ )   |        |        |        | 35         |        |        | A                |
| I <sub>TA(V)</sub> (T <sub>C</sub> = 40°C, $\theta = 180^\circ$ )  |        |        |        | 25         |        |        | A                |
| *I <sub>TSM</sub> : For one full cycle of applied principal voltage 60-Hz (Rectangular wave-pw = 5 ms, t <sub>r</sub> = 50 $\mu$ s), T <sub>C</sub> = 40°C |        |        |        | 180        |        |        | A                |
| *di/dt:  |        |        |        |            |        |        | A                |
| V <sub>D</sub> = V <sub>DRM</sub> , I <sub>GT</sub> = 200 mA, t <sub>r</sub> = 0.1 $\mu$ s (See Fig. 15)   |        |        |        | 400        |        |        | A/ $\mu$ s       |
| I <sub>2t</sub> :  |        |        |        |            |        |        | A <sup>2</sup> s |
| T <sub>J</sub> = -65 to 120°C, t = 1 to 8.3 ms   |        |        |        | 165        |        |        | A <sup>2</sup> s |
| *P <sub>GM</sub> ‡:  |        |        |        |            |        |        | W                |
| Peak (forward or reverse) for 10 $\mu$ s maximum, See Fig. 7)  |        |        |        | 40         |        |        | W                |
| *P <sub>G(AV)</sub> ‡:   |        |        |        |            |        |        | W                |
| Averaging time = 10 ms maximum   |        |        |        | 1          |        |        | W                |
| *T <sub>stg</sub> *  |        |        |        | -65 to 150 |        |        | °C               |
| *T <sub>C</sub> *  |        |        |        | -65 to 120 |        |        | °C               |
| T <sub>r</sub> :   |        |        |        |            |        |        | °C               |
| During soldering for 10 s maximum (terminal and case)  |        |        |        | 225        |        |        | °C               |
| $\tau_s$ :   |        |        |        |            |        |        |                  |
| Recommended  |        |        |        | 35         |        |        | in-lbf           |
| Maximum (DO NOT EXCEED)  |        |        |        | 0.4        |        |        | kgf-m            |
|  |        |        |        | 50         |        |        | in-lbf           |
|  |        |        |        | 0.57       |        |        | kgf-m            |

\* In accordance with JEDEC registration data format (JS-14, RDF-1) filed for the JEDEC (2N series) types.

† These values do not apply if there is a positive gate signal. Gate must be open or negatively biased.

‡ Any product of gate current and gate voltage which results in a gate power less than the maximum is permitted.

• For temperature measurement reference point, see Dimensional Outline.

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**ELECTRICAL CHARACTERISTICS**

At Maximum Ratings Unless Otherwise Specified and at Indicated Case Temperature ( $T_C$ )

| CHARACTERISTIC   | LIMITS                               |      |       | UNITS        |
|--|--------------------------------------|------|-------|--------------|
|  | FOR ALL TYPES<br>Except as Specified |      |       |              |
|  | MIN.                                 | TYP. | MAX.  |              |
| $I_{DOM}$ or $I_{ROM}$ :<br>$V_D = V_{DROM}$ or $V_R = V_{RROM}$ , $T_C = 120^\circ C$<br>2N3654, 2N3655, 2N3656, S7412M .....<br>2N3657 .....<br>2N3658 .....   | -                                    | 2    | 6*    | mA           |
|  | -                                    | 2    | 5.5*  |              |
|  | -                                    | 2    | 4*    |              |
| $v_T$ :<br>$i_T = 25$ A (peak), $T_C = 25^\circ C$ .....   | -                                    | 1.5  | 2.05* | V            |
| $i_{HO}$ :<br>$T_C = 25^\circ C$ .....<br>$T_C = -65^\circ C$ .....  | -                                    | 75   | 150   | mA           |
|  | -                                    | 150  | 350*  |              |
| * $dv/dt$ :<br>$V_D = V_{DROM}$ , exponential voltage rise, $T_C = 120^\circ C$<br>(See Fig. 16) .....   | 200                                  | -    | -     | V/ $\mu s$   |
| $I_{GT}$ :<br>$V_D = 6$ V (dc), $R_L = 4 \Omega$ , $T_C = 25^\circ C$ .....<br>$V_D = 6$ V (dc), $R_L = 2 \Omega$ , $T_C = -65^\circ C$ .....  | -                                    | 80   | 180   | mA           |
|  | -                                    | 150  | 500*  |              |
| $V_{GT}$ :<br>$V_D = 6$ V (dc), $R_L = 4 \Omega$ , $T_C = 25^\circ C$ .....<br>* $V_D = 6$ V (dc), $R_L = 200 \Omega$ , $T_C = 120^\circ C$ .....<br>$V_D = 6$ V (dc), $R_L = 2 \Omega$ , $T_C = -65^\circ C$ .....  | -                                    | 1.5  | 3     | V            |
|  | 0.25                                 | -    | -     |              |
|  | -                                    | 2    | 4.5*  |              |
| * $t_q$ :<br>Rectangular Pulse<br>$V_{DX} = V_{DROM}$ , $i_T = 10$ A, pulse duration = 50 $\mu s$ ,<br>$dv/dt = 200$ V/ $\mu s$ , $-di/dt = 5$ A/ $\mu s$ , $I_{GT} = 200$ mA<br>at turn-on, $V_{RX} = 15$ V minimum, $V_{GK} = 0$ V at<br>turn-off, $T_C = 120^\circ C$ (See Figs. 17 & 18) ..... | -                                    | -    | 10    | $\mu s$      |
| Sinusoidal Pulse<br>$V_{DX} = V_{DROM}$ , $i_T = 100$ A, pulse duration = 2 $\mu s$ ,<br>$dv/dt = 200$ V/ $\mu s$ , $V_{RX} = 30$ V minimum, $V_{GK} = 0$<br>at turn-off, $T_C = 115^\circ C$ (See Figs. 19 & 20) .....  | -                                    | -    | 10    |              |
| $R_{\theta JC}$ .....  | -                                    | 0.85 | 1.7*  | $^\circ C/W$ |

\* In accordance with JEDEC registration data format (JS-14, RDF-1) filed for the JEDEC (2N series) types.

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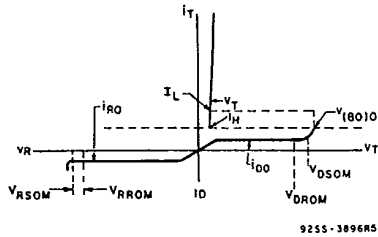


Fig. 1 - Principal voltage-current characteristic.

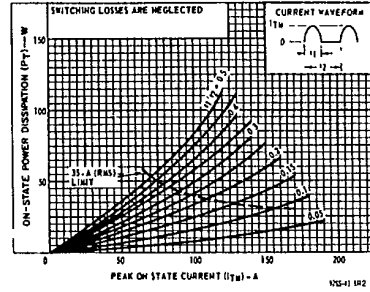


Fig. 2 - Power dissipation vs. peak on-state current.

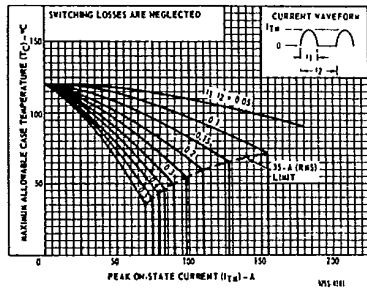


Fig. 3 - Maximum allowable case-temperature vs. peak on-state current.

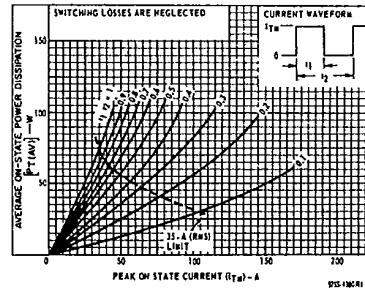


Fig. 4 - Power dissipation vs. peak on-state current.

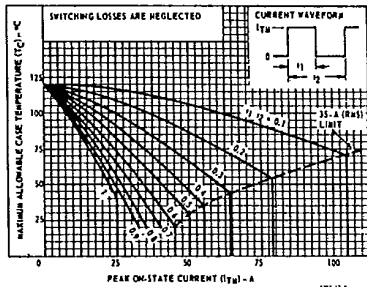


Fig. 5 - Maximum allowable case-temperature vs. peak on-state current.

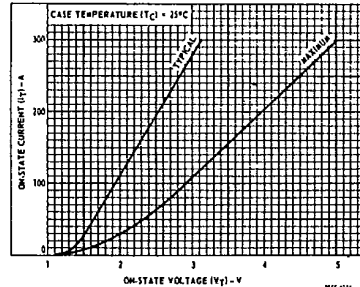


Fig. 6 - Variation of on-state with on-state voltage.

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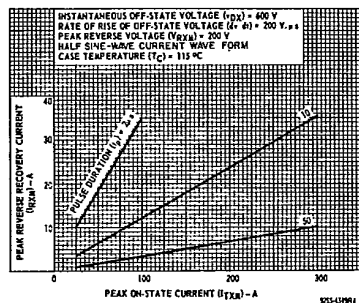


Fig. 7 — Typical variation of peak reverse-recovery current with peak on-state current (half-sine-wave pulse).

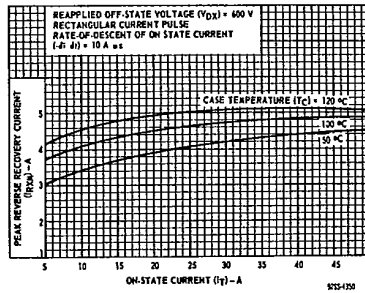


Fig. 8 — Typical variation of peak reverse-recovery current with on-state current (rectangular pulse).

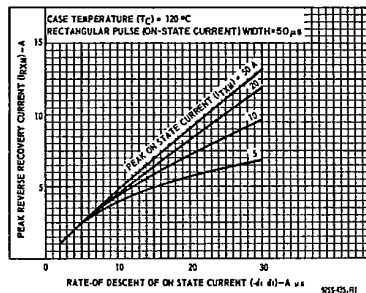


Fig. 9 — Typical variation of peak reverse-recovery current with rate-of-descent of on-state current (rectangular pulse).

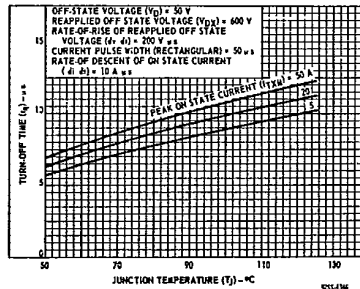


Fig. 10 — Typical variation of turn-off time with junction temperature (rectangular pulse).

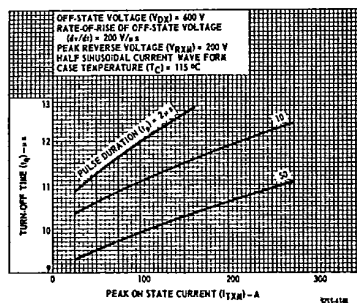


Fig. 11 — Typical variation of turn-off time with peak on-state current (half-sine-wave pulse).

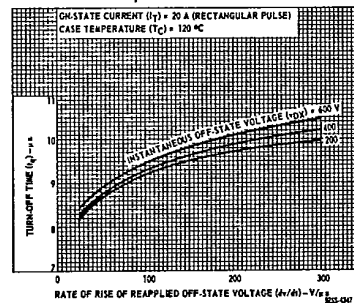


Fig. 12 — Typical variation of turn-off time with rate-of-rise of reapplied off-state voltage (rectangular pulse).

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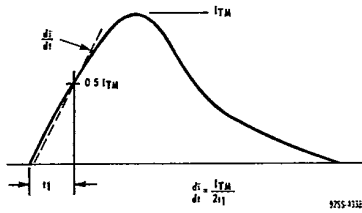


Fig. 13 — Rate-of-change of on-state current with time (defining  $di/dt$ ).

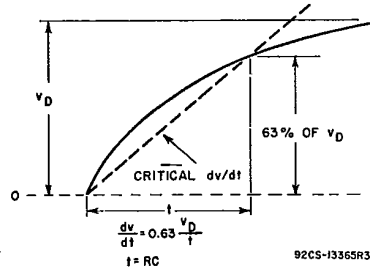


Fig. 14 — Rate-of-rise of off-state voltage with time (defining  $dv/dt$ ).

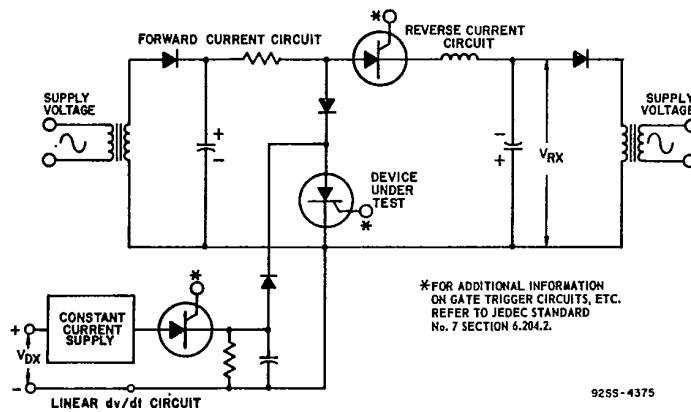


Fig. 15 — Circuit used to measure turn-off time ( $t_o$ ), rectangular pulse.

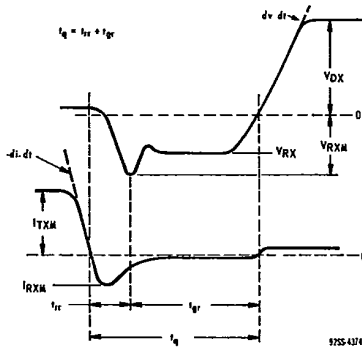


Fig. 16 — Relationship between off-state voltage, reverse voltage, on-state current, and reverse current showing reference points defining turn-off time ( $t_o$ ), rectangular pulse.

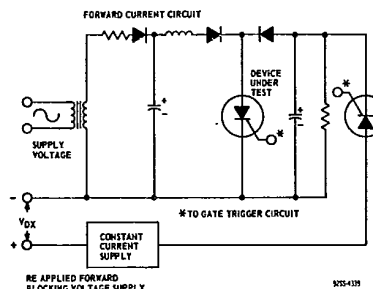


Fig. 17 — Circuit used to measure turn-off time ( $t_o$ ), half-sine-wave pulse.

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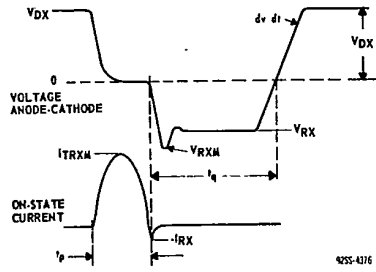


Fig. 18 — Relationship between off-state voltage, reverse voltage, on-state current, and reverse current showing reference points for specification of turn-off (t<sub>p</sub>), half-sine-wave pulse.

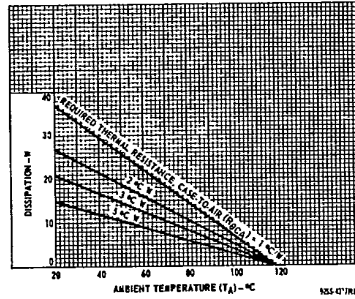


Fig. 19 — Heat sink guidance.